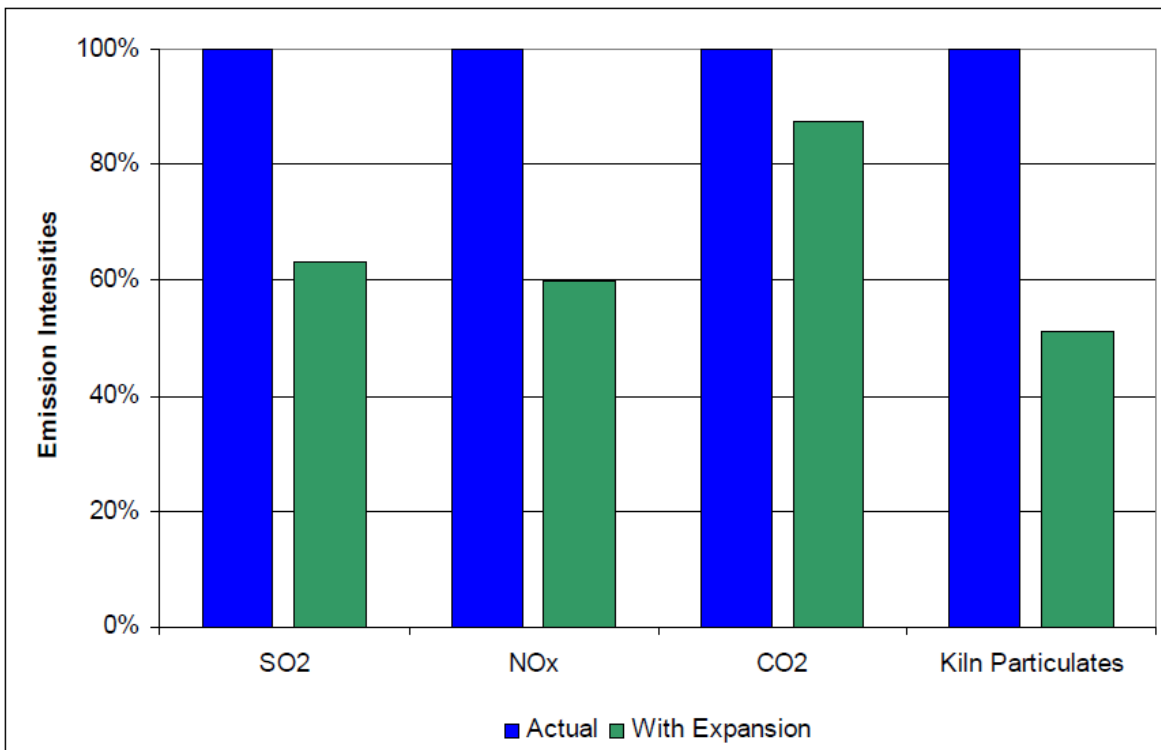


Expansion Update

Environmental Upgrades you can expect once the project is completed:

- PM emissions will be reduced as Baghouse replaces Gravel Bed Filters
- SO₂ emissions will be reduced with Lime Slurry Injection (Vertical Raw Mill)
- NO_x emissions will be reduced with Ammonia Injection (SNCR process)
- Lower fuel consumption
- Lower power consumption
- Closed-loop cooling water
- Quieter equipment

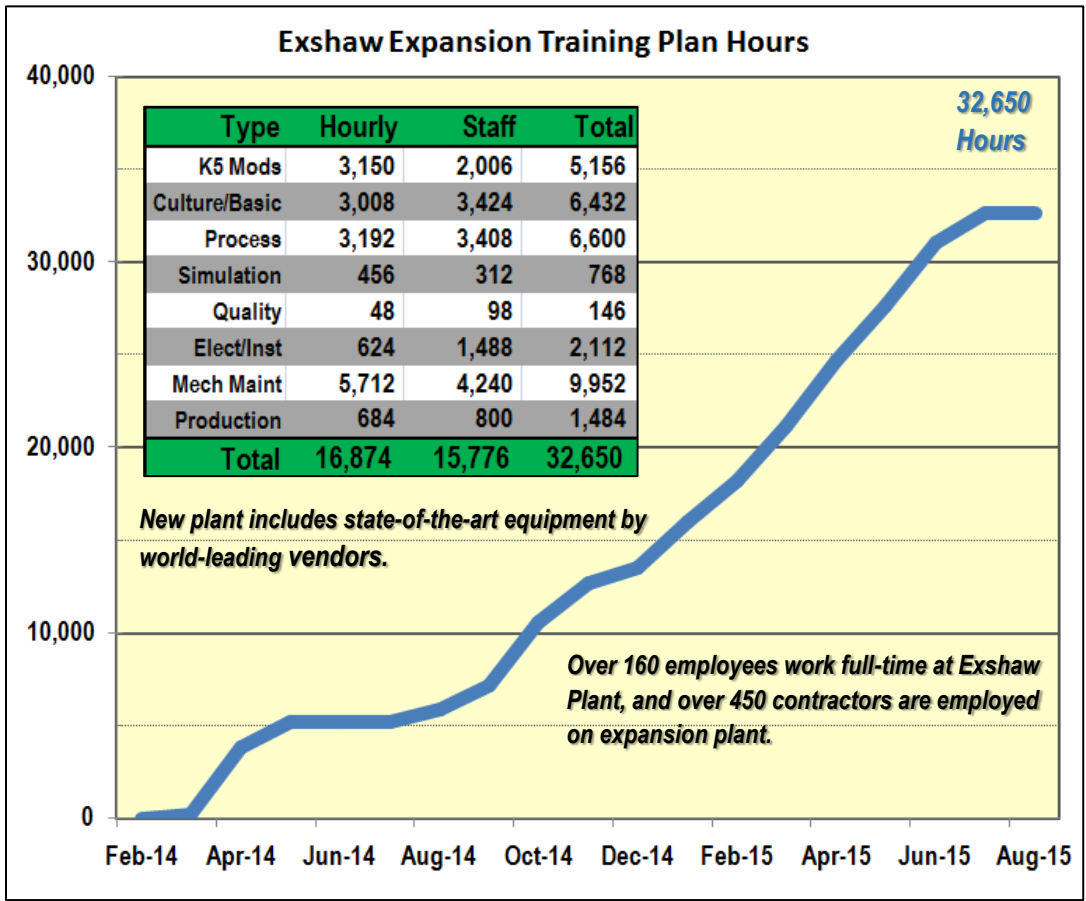
Note: PM = Particulate Matter
SNCR = Selective Non-Catalytic Reduction



What the new Plant will look like:



World-class training and equipment invested into the new plant:



Where does cement from Exshaw go?

